

# **Materials Characterization Facility (MCF)**

## **Lab Manual**

**September 2015**

# Contents

<b>1. MCF Access Protocol .....</b>	<b>2</b>
1.1. Becoming an MCF user .....	2
1.2. Instrument training request.....	2
1.3. Card key access authorization .....	2
1.4. Personal protective equipment (PPE).....	2
<b>2. MCF operation hours .....</b>	<b>3</b>
<b>3. MCF visitor access guidelines .....</b>	<b>3</b>
<b>4. MCF safety.....</b>	<b>3</b>
4.1. General safety rules .....	3
4.2. Chemical safety .....	3
4.3. General handling of laboratory chemicals.....	5
4.3.1. Handling solvents.....	5
4.3.2. Solution mixing guidelines .....	5
4.3.3. Handling hydrofluoric acid (HF) .....	5
4.3.4. Dispensing liquid nitrogen .....	6
4.3.5. Bringing new chemicals into the MCF.....	6
4.3.6. Electrical Safety (taken from OSHA'S quick facts).....	7
4.3.7. Fire Fighting procedures for controllable fires .....	7
<b>Appendix I. MCF-Specific Safety Training.....</b>	<b>9</b>
<b>Appendix II. Signature page .....</b>	<b>11</b>
<b>Appendix III. MCF Floor Map.....</b>	<b>12</b>
<b>Appendix IV. Hydrofluoric acid (HF) Handling Guidelines.....</b>	<b>13</b>
<b>Appendix V. Wet Lab Chemical Request Form .....</b>	<b>16</b>
<b>Appendix VI. Chemical Description.....</b>	<b>17</b>
<b>Appendix VII. Chemical Label .....</b>	<b>18</b>

## 1. MCF Access Protocol

### 1.1. Becoming an MCF user

To become an MCF user, all TAMU researchers are required to first complete the following safety courses before requesting to be trained on any of the MCF instruments:

- (i) **'Introduction to Laboratory Safety'** training  
(classroom: [https://ehsd.tamu.edu/Pages/EHS\\_Training.aspx](https://ehsd.tamu.edu/Pages/EHS_Training.aspx)) or  
**'Hazard Communication and Laboratory Safety'** training  
(web-based: [https://ehsd.tamu.edu/Pages/EHS\\_Training.aspx](https://ehsd.tamu.edu/Pages/EHS_Training.aspx)) or  
**'Hazard Awareness in Engineering Research'** training  
(web-based, available through Train Traq)
- (ii) **MCF-specific safety training given by MCF staff at the time of training for MCF instrument(s)**  
(see Appendix I)

### 1.2. Instrument training request

After completion of all safety training, fill out a Training Request Form (<http://mcf.tamu.edu/forms>) and contact the scientist in charge of training for the instrument on which you wish to be trained. One should also submit proof of completion of the safety courses listed above. The MCF staff scientist will then arrange for work area specific safety training and the instrument training.

### 1.3. Card key access authorization

Upon finishing all safety courses, MCF specific safety training, and the training required to be a qualified user of the requested instrument(s), users will be given card key access to the MCF lab that has the instrument for which they are qualified. The user will submit the MCF-specific safety training page in *Appendix I* and signature page in *Appendix II* before the card key access can be issued.

### 1.4. Personal protective equipment (PPE)

All MCF users are required to bring their own safety glasses or safety goggles and wear them at all times when they are at the MCF. In addition, wet lab users who need to bring chemicals for their experiments or analyses will need to submit the "MCF Wet Lab Chemical Request" form (*Appendix V*) to get permission. The user is required to bring the appropriate personal protective equipment (PPE) such as a lab coat, masks, chemical splash goggles, and acid gloves as required for that specific chemical.

***All users are required to follow the MCF Rules and Precautions outlined in this document at all times. Failure to do so will result in suspension of access to the MCF.***

## 2. MCF operation hours

- **Normal Operating Hours:** Monday – Friday, 8AM – 5PM.
- **After hours and weekend operation:** is available for qualified users with key card access only. It is strongly recommended that users take all necessary precautions when using the MCF during these hours to minimize safety risks. It is prudent to have another person with you or notify someone of your whereabouts if you have to work at the MCF outside of its normal hours.

## 3. MCF visitor access guidelines

- Anyone who would like to visit the MCF can submit a request via e-mail to the MCF Director or Facility Manager to schedule a tour.
- TAMU Principle Investigators (“PIs”) who wish to include an MCF tour/visit in their course work can submit a request via e-mail to the MCF Director or Facility Manager to schedule the tour/visit.

## 4. MCF safety

Safety is extremely important when conducting experiments. All MCF users are required to practice safe lab practices that they have learned from the MCF mandatory laboratory safety training described in sec. 1.1. In addition, all users are expected to practice the safety guidelines put in place by the MCF in this document. Any blatant disregard of safety guidelines will result in immediate expulsion from the MCF. The following safety guidelines apply to all labs at the MCF and MUST be observed at all times. When working in the lab, think of being **S.A.F.E.** – **S**mart, **A**lert, **F**ocused, and **E**ducated at all times.

### 4.1. General safety rules

- No eating or drinking is allowed in the lab.
- No open-toed shoes, sandals, or shorts may be worn in the lab.
- Long hair must be properly restrained.
- Proper attire in the lab includes nitrile or latex gloves (as needed), and safety glasses at all times when you are in the lab.
- Do not wear laboratory gloves outside the lab. Do not touch lab doors with lab gloves.
- Do not use a computer keyboard or mouse with lab gloves.
- This is a shared user space. Keep your work area neat and orderly upon finishing your experiment.
- If there is a fire, activate fire alarm and leave the building immediately via the fire exits.

### 4.2. Chemical safety

- When in doubt of the proper procedure, never guess. Think **S.A.F.E** and always ask the MCF staff for help.

- When planning to work with chemicals, anticipate possible accidents and prepare yourself how to deal with problems that may occur.
- Know the locations of telephones within the lab (dial 9-911 in case of an emergency).
- Know the locations of emergency showers, eyewash stations, fire extinguishers, first aid kits, spill kits, and material safety data sheet (MSDS) (See *Appendix III* – map of MCF labs with eye wash, emergency shower, MSDS folder; and location of fire extinguishers).
- Always notify the MCF staff of any chemical spills or accidents after carrying out the required emergency treatment.
- If an acid or base splashes into a person's eye, flush the eye profusely with cold water for 15 to 20 minutes. It is imperative that the eye be held open during the rinse. After rinsing, notify the MCF staff and seek immediate medical treatment.
- If an acid or base splashes onto a person's skin, rinse immediately in cold water for 15 to 20 minutes.
- If acid or base spills on a person's clothing activate the emergency shower and rinse immediately, remove clothing while under the shower.
- For **hydrofluoric acid (HF)** burns, flush affected area with water for at least 15min and apply calcium gluconate gel immediately (See 4.3.3 and *Appendix IV* for HF handling procedure). Note that HF is an inorganic acid that is highly corrosive and readily penetrates the skin, causing deep tissue layer destruction including bone before you feel anything on your skin. Pain associated with exposure to solutions of HF (1-50%) may be delayed for 1-24 hours.
- **Solid spills** can be brushed into a dust pan and disposed of in an appropriately labelled solid waste container. If necessary, slightly moisten the solid, to minimize dust production. Use water, or if the material is water reactive, another inert liquid (e.g. ethylene glycol). Always wear safety goggles and gloves when cleaning up a chemical spill.
- For **liquid spills**, dike around the spill using appropriate spill absorbent (located in the wet lab, Rm. 123). This will prevent the spill from spreading further. **Do not use paper towel** to absorb the spill since this increases the rate of evaporation and vapor concentration of the liquid. Carefully cover the spill area with spill absorbent starting at the outside and working inward. Dispose of the contaminated absorbent, PPE and gloves used to clean the spill in a black trash bag that can be found in the wet lab (Rm. 123). The trash bag should be sealed with a zip tie. Store for disposal as hazardous waste and notify MCF staff. Always wear splash goggles and gloves when cleaning up a chemical spill.

### 4.3. General handling of laboratory chemicals

A number of strong acids, solvents, and bases may be used in the wet lab. Users should be aware of the characteristics of each chemical used in the laboratory as well as the general handling guidelines and PPE required listed below. For more detailed information on the chemicals and materials used, see the MSDS folder located in the wet lab shelf by the sink. The MSDS of all the chemicals that are in the MCF are also available through the MCF website (<http://mcf.tamu.edu/msds>).

#### 4.3.1. Handling solvents

- Solvents are volatile, and their fumes are highly flammable. Obviously, open flames are not allowed in the lab. If fumes from solvent in a beaker or flask should happen to ignite, snuff it by placing a watch glass over the container opening. Notify the MCF staff of any fire.
- If you are using organic solvents such as acetone, isopropanol, and ethanol to clean your samples, never pour it into the sink. It should be poured into the designated waste container found in the lab.

#### 4.3.2. Solution mixing guidelines

- Use a face shield rather than goggles. Mix chemicals inside a fume hood. Never look into the top of a beaker - always view it from the side.
- Pour chemicals slowly and make sure you have the right chemicals.
- Never pour excess chemicals back into the original containers. Pour excess chemicals into the appropriate waste containers. When finished, return containers to their storage locations immediately.
- Use caution when diluting acids or bases. Always dilute an acid or base by pouring it into water rather than pouring water into the acid or base solution, which can cause violent exothermic reactions.

#### 4.3.3. Handling hydrofluoric acid (HF)

Hydrofluoric acid cannot be used without requesting written permission from the MCF staff and notifying a staff member before usage each time so that safety can be monitored before, during and after usage. It may **ONLY** be used in the MCF web lab (Rm. 123). Hydrofluoric acid can produce severe skin deep tissue burns, as well as bone injuries that are slow in healing. It is extremely dangerous because burns may not be noticed until sometime after the exposure and the burns can be extremely painful. HF burns require immediate medical attention. Please see *Appendix IV* for additional general handling information. Contact TAMU's Environmental Health and Safety (EHS) for HF specific trainings and safe lab practices.

#### 4.3.4. Dispensing liquid nitrogen

If you need to use liquid nitrogen, a large, low-pressure cylinder is located in the MCF wet lab (Rm. 123). Use the cryogenic blue gloves and the safety glasses provided when dispensing liquid nitrogen into a Dewar and when working with liquid nitrogen at all times.

#### 4.3.5. Bringing new chemicals into the MCF

If you would like to bring any chemical(s) to use in the MCF wet lab, you must submit a request by completing the “MCF Wet Lab Chemical Request” form (*Appendix V*) to receive approval from the MCF staff. You can download the “MCF Wet Lab Chemical Request” form from the MCF website. Once your request is approved please contact TAMU’s Environmental Health and Safety (EHS: <https://ehsd.tamu.edu/Pages/Home.aspx>) for proper procedures for transporting it to the MCF. In addition, adhere to the following safety precautions:

##### *Safety Precautions*

- Label your chemical container. (Use the chemical labeling tag in *Appendix VII* – chemical label. You can refer to *Appendix VI* as a quick reference for chemical description used for hazardous material classification.)
- Label your waste container for your chemical using the standard TAMU hazardous waste tag.
- Make sure the fume hood is working properly before using it.
- **Must Always wear chemical splash goggles (not safety glasses or spectacles).**
- Always wear appropriate protective clothing, including gloves.
- Always check gloves for tears or punctures before using them. Never touch your face or body while wearing gloves and always rinse gloves off before removing them.
- Always start with clean beakers that have been placed top down in the drying rack.
- Always label beakers and do not let beakers of unused chemicals accumulate.
- Acids, bases and strong solvents should always be used in an exhausted fume hood located in the wet lab (Rm. 123).
- Rinse empty beakers thoroughly by placing them under a running water faucet for several minutes and then placing them top down in the drying rack.
- Never pour excess chemicals back into the containers. Pour excess chemicals into your labelled designated waste container. When finished, return containers to their storage locations immediately.
- When you are done working with your chemical or if your waste disposal container is full, take it with you to your department for appropriate disposal. Remember to use the proper procedure to transport your chemical.

- Always assume unknown liquid spills are dangerous and treat them accordingly. Notify the MCF staff immediately.
- When in doubt about the proper procedure, never guess. Remember **S.A.F.E.** and always ask the MCF staff for help.

#### 4.3.6. Electrical Safety (taken from OSHA'S quick facts)

One can be exposed to electrical hazards due to faulty electrical equipment/instrumentation or wiring, damaged receptacles and connectors, or unsafe work practices.

- Report any electrical failure or overheating of instruments to the MCF staff. Do not attempt to repair or maintain any electric circuitry or electronic equipment.
- Always follow manufacturer's recommendations for using electrical equipment.
- Do not use electrical equipment to perform a task for which it is not designed.
- Most equipment includes either a 3-pronged plug or double insulation. Equipment with neither of these features is less safe but may meet electrical codes. You will not be protected from electric shock if a 3-pronged plug is not inserted into a 3-prong outlet.
- If you plug more than two pieces of low demand equipment into a standard outlet, use a fused power strip that will shut off if too much power is used.
- Do not disable any electrical safety features.
- Before turning equipment on, check that all power cords are in good condition.
- Do not use extension cords as a substitute for permanent wiring.
- If you see a person being electrocuted, **DO NOT TOUCH HIM/HER!** The electricity can go through you, too. If possible, turn off the power (pull the plug or trip the circuit breaker), or use an item made of non-conductive material (e.g., wooden broom handle) to pry him/her or her away from the contact. Then call 911 (9-911) immediately and notify MCF staff.

#### 4.3.7. Fire Fighting procedures for controllable fires

The decision of whether one should fight the fire oneself or wait for fire-fighting help must be made according to the type and size of the fire, its location and the circumstances of the fire.

- A small fire in a container may be easily snuffed out by the placement of a nonflammable cover across the container opening.
- A small fire in an area free of other fuels can be extinguished with appropriate available extinguishers before calling for help. When extinguishing a burning solid, direct the extinguisher discharge at the base of the flame; in the case of burning liquids, direct it at the leading edge. To extinguish a minor fire with an extinguisher: Remember!



**PASS:** Pull Pin

Aim

Squeeze handle

Sweep from side to side

- Larger or rapidly growing fires are best left to the Fire Department; activate the fire alarm and leave the building immediately.

## Appendix I. MCF-Specific Safety Training

(This form can be downloaded from our website: <http://mcf.tamu.edu/forms>)

### WORK AREA SPECIFIC SAFETY TRAINING Materials Characterization Facility

---

#### To be completed by all users

I hereby acknowledge the completion of the Texas A&M University (TAMU) Hazard Communication Program, Introduction to Laboratory Safety and MCF-Specific Safety Training. Materials Characterization Facility (MCF) research staff has provided information regarding:

1. Information on hazardous chemicals known to be present in the work area and to which the MCF user may be exposed to, including:
  - a. Location within the work area
  - b. Specific hazards, including acute and chronic effects
  - c. Safe handling procedures
2. Work area location of MSDS, or procedures for obtaining MSDS
3. How to obtain and use appropriate personal protective equipment
4. Location of emergency safety equipment (e.g. emergency shower) and instruction on activation
5. Location of first aid kit and first aid treatment to be used in the event of an accident
6. Procedures for emergency response, and summoning emergency services
7. Instructions on spill cleanup procedures, and proper disposal of hazardous chemicals specific to that work area

---

☐ Faculty      ☐ Staff      ☐ Researcher      ☐ Grad student      ☐ Undergrad      ☐ Visitor

Last Name: \_\_\_\_\_ UIN: \_\_\_\_\_

First Name: \_\_\_\_\_ NetID: \_\_\_\_\_

Signature: \_\_\_\_\_

E-mail: \_\_\_\_\_ Phone: \_\_\_\_\_

Department: \_\_\_\_\_ Advisor: \_\_\_\_\_

#### **Signature Certifying Training Completion (MCF Staff)**

Name: \_\_\_\_\_

Signature: \_\_\_\_\_ Date: \_\_\_\_\_

## MCF User has received orientation regarding:

1. ☐ Evacuation paths and emergency exits from facility
2. ☐ Location(s) of:
  - ☐ Safety shower
  - ☐ Eye wash stations
  - ☐ First aid kits
  - ☐ Spill kits
  - ☐ Fire alarms
3. ☐ Wet lab policies for
  - ☐ Required personal protective equipment
  - ☐ Proper use of fume hoods
  - ☐ Requesting to bring chemicals into the lab
  - ☐ Chemical waste
  - ☐ Safety procedures for working with strong acids or bases
  - ☐ Dispensing liquid nitrogen
  - ☐ Rendering medical aid
  - ☐ Extinguishing fires
4. ☐ Reporting an accident or injury to Environmental Health & Safety
5. ☐ Instrument-specific safety training *(list instruments)*
  - ☐ Handling liquid nitrogen \_\_\_\_\_
  - ☐ Laser safety \_\_\_\_\_
  - ☐ Electrical hazards \_\_\_\_\_
  - ☐ \_\_\_\_\_
  - ☐ \_\_\_\_\_

## Appendix II. Signature page

(This form can be downloaded from our website: <http://mcf.tamu.edu/forms>)

☐ I have completed the required safety trainings as outlined in this MCF manual.

☐ I have read the MCF manual thoroughly, including appendices, and agree to observe all safe lab practices as described in this manual and in the safety trainings.

---

☐ Faculty    ☐ Staff    ☐ Researcher    ☐ Grad student    ☐ Undergrad    ☐ Visitor

Last Name: \_\_\_\_\_ UIN: \_\_\_\_\_

First Name: \_\_\_\_\_ NetID: \_\_\_\_\_

Signature: \_\_\_\_\_

E-mail: \_\_\_\_\_ Phone: \_\_\_\_\_

Department: \_\_\_\_\_ Advisor: \_\_\_\_\_

How long do you need access to the MCF? \_\_\_\_\_

### Person to be notified in the event of an accident or emergency:

Name (Last name, First name): \_\_\_\_\_

Phone: \_\_\_\_\_ Relations ship: \_\_\_\_\_

Address: \_\_\_\_\_

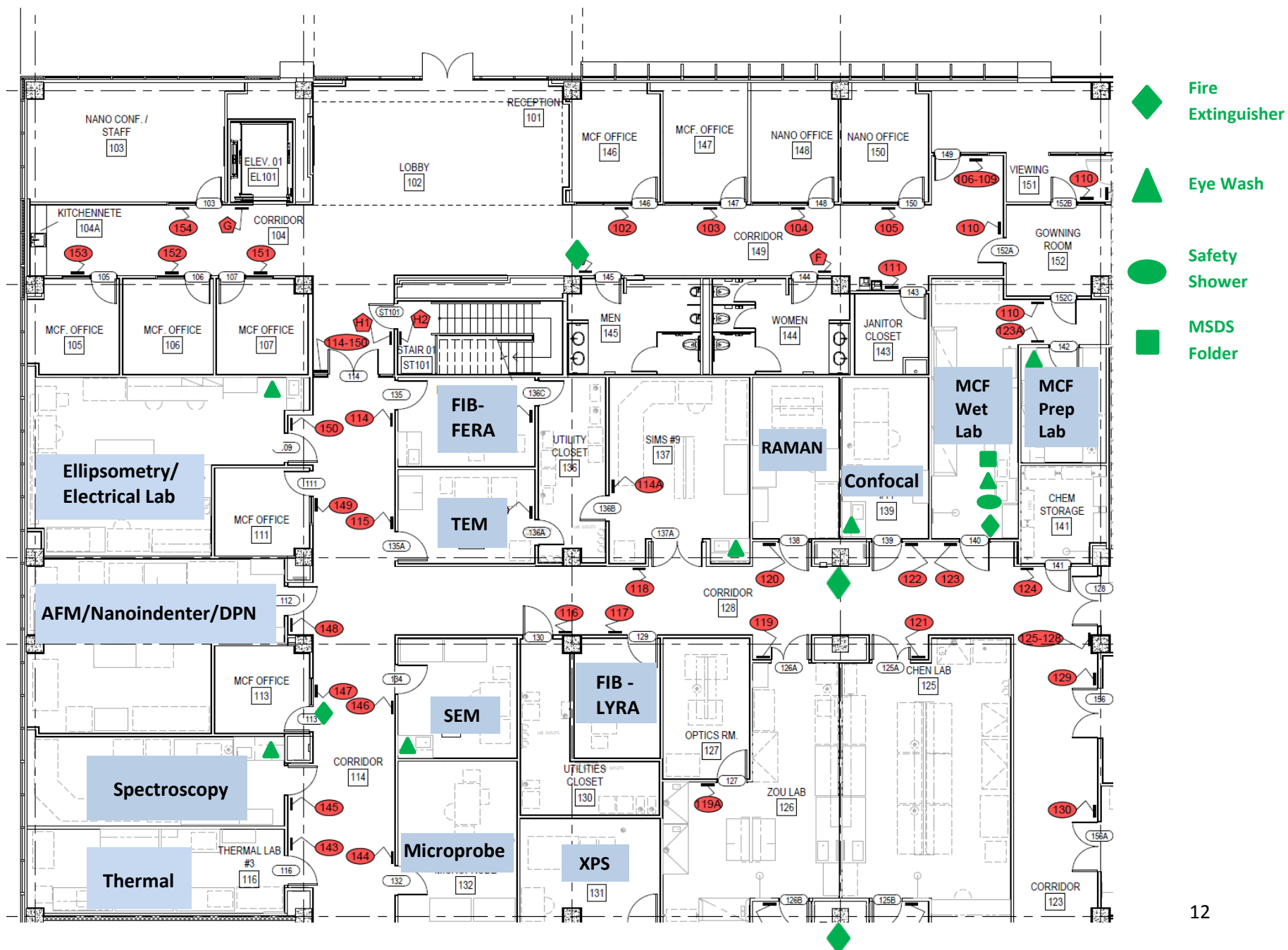
---

### Signature Certifying Training Completion (MCF Staff)

Name: \_\_\_\_\_

Signature: \_\_\_\_\_ Date: \_\_\_\_\_

## Appendix III. MCF Floor Map



## Appendix IV. Hydrofluoric acid (HF) Handling Guidelines

HF will penetrate the skin and attack underlying tissues. HF may produce severe ocular and dermal injury as well as acute life threatening systemic toxicity with minimal external tissue damage. Both liquid and vapor can cause severe burns, which may not be immediately painful or visible.

### Proper Protective Equipment (PPE)

The handling of HF solution requires special protective equipment:

- A full face shield in conjunction with goggles.
- Heavy duty neoprene rubber gloves (standard nitrile gloves will not provide sufficient protection).
- An acid resistant apron to wear on top of the lab coat.

### Proper HF Solution Handling

- All users must thoroughly read and understand the attached Hydrogen Fluoride Emergency Protocol.
- Personal protective gear is imperative as noted above.
- Check the availability of calcium gluconate (2.5%) before beginning any experiment and ensure it has not passed its expiration date. Do not attempt an experiment if calcium gluconate cannot be found.
- Check if HF spill kit is available before attempting an experiment.
- HF is a glass etchant; only use plastic lab ware to contain HF, not glass beakers. Use chemically compatible containers, such as those made from polyethylene or Teflon.
- Check if the fume hood is working properly. HF should always be handled inside of a fume hood that is identified with a sign stating "Danger, Hydrofluoric Acid Used in this Area."
- Know where the closet eyewash and emergency shower are located in the wet lab. Ensure your associability is not hindered before you begin your experiment.
- Always work with a chemically compatible secondary containment tray.
- Ensure HF containing vials and flasks are securely supported and not likely to tip over.
- Keep containers closed to minimize exposure and prevent etching of fume hood glass from HF vapors.

### Waste Disposal Procedures

- Waste HF must be placed in a compatible container (not glass) and labeled with the hazardous waste tags properly filled out.
- Once the waste container becomes full talk to MCF staff for proper disposal. HF must be transported in a specific way.

## Accident / Injury Response

- Apply first aid as required.
- Notify MCF staff immediately.
- In the case of skin contact first aid must be started within seconds. If the skin contact is local, immediately remove any contaminated clothing and wash the area with water for 15 minutes. Apply generous amounts of calcium gluconate gel to the area. Gently massage the gel into the contaminated areas while using gloves. White specks appearing around the burned region indicates the formation of calcium fluoride and that the gel is working. Gently apply the gel for 15 minutes and reapply when the pain flares up.
- If larger amounts of HF are spilled, or if HF is spilled in a difficult area to wash, remove clothing and proceed immediately to the nearest safety shower. After showering, put on a new pair of chemical resistant gloves (to prevent possible secondary HF burns) and massage calcium gluconate gel freely into the affected site. Apply the gel as soon as the washing is done. The affected area does not need to be dried first. The gel will turn white upon reaction with the acid. It is important to realize that calcium gluconate gel WILL NOT adequately neutralize the effect of HF on tissue by itself. Rinsing with water prior to application of the gel is critical.
- In case of eye contact, rinse the eyes with large amounts of water for a minimum of 5 minutes and seek medical attention. Do not apply calcium gluconate gel to the eyes. If sterile 1% calcium gluconate solution is available, start using it within the first 5 minutes (via continuous drip into eyes), and continue using it as the preferred flushing agent (Do NOT use 2.5% calcium gluconate GEL on the eyes). If sterile 1% calcium gluconate solution is not available, wash with copious amounts of water for 15 minutes while holding eyelids apart.
- If HF is ingested, seek medical help immediately. Do not induce vomiting. If conscious, have the injured person ingest a glass of milk. If vomiting occurs naturally, help the person so they do not choke on the vomit.
- If HF vapor is inhaled, move the person to fresh air and seek medical attention at once.

## Spills

- HF spill kit is located in the chemical storage area in Rm. 123.
- If HF is spilled outside a chemical fume hood, evacuate the area, close the doors, alert everyone nearby to prevent others from entering, and notify MCF staff immediately.
- Small spills inside a fume hood can be cleaned by lab staff if they have had proper training on HF clean up and waste disposal.

**Note:** Spill kits that contain Floor-dri, kitty litter, or sand should NOT be used because HF reacts with silica to produce a toxic gas.

TEXAS A&M UNIVERSITY ENVIRONMENTAL HEALTH & SAFETY  
CHEMICAL FACT SHEET

# HYDROFLUORIC ACID

HEALTH RATING  
4 = EXTREME



CONTACT RATING  
4 = EXTREME



HYDROGEN FLUORIDE; HF; FLUOROHYDRIC ACID;  
FLUORIC ACID; HF IN AQUEOUS SOLUTION

Hydrofluoric acid (HF) is an extremely corrosive acid used for many purposes including mineral digestion, surface cleaning, etching, and biological staining. The unique properties of HF make it significantly more hazardous than many of the other acids used on campus.

## SAFETY PRECAUTIONS

- **Ventilation**  
Concentrations of HF greater than 5% should always be handled inside a properly functioning chemical fume hood.
- **Eye Protection**  
Always use chemical goggles together with a face shield when handling concentrated HF.
- **Body Protection**  
Wear a laboratory coat with a chemical splash apron made out of natural rubber, neoprene, or viton. Never wear open-toed shoes or shorts when handling HF.
- **Gloves**  
Wear medium or heavy-weight viton, nitrile, or natural rubber gloves with a pair of nitrile gloves underneath to protect against leaks.
- **Eyewash/Shower Combination**  
Required to be nearby and accessible.

## EYE AND SKIN EXPOSURE

- Contact with eyes may result in blindness or permanent eye damage.
- HF readily penetrates human skin, allowing it to destroy soft tissues and decalcify bone.
- Chemical burns from HF are typically very painful and slow to heal.
- Skin exposure to highly concentrated HF (approximately 50% or greater) **immediately** results in serious and painful destruction of tissue.
- In concentrations of 20-50%, the burn becomes apparent 1-8 hours following the exposure; and in concentrations of less than 20%, symptoms may be delayed for as long as 24 hours.
- Not only can skin contact with HF cause burns, but systemic fluoride poisoning may also result.

## INHALATION OF VAPOR

- Inhaling HF vapors can cause severe respiratory damage, including severe irritation of the nose, throat, and lungs.
- Delayed reactions up to and including fatal pulmonary edema (fluid build-up in the lungs) may not be apparent for hours after the initial exposure.
- Employees' exposure to airborne concentrations of HF should be limited to an average of 3 ppm over an 8-hour work day.
- Concentrations of 10 to 15 ppm will irritate the eyes, skin, and respiratory tract. At concentrations of 30 ppm HF is immediately dangerous to life and health, and may have irreversible health effects.
- At concentrations above 50 ppm, even brief exposure may be fatal.

## CHRONIC EXPOSURE

- The chronic inhalation of hydrofluoric acid can cause irritation and congestion of the nose and throat, and bronchitis.
- Studies have found that HF inhalation may also damage the liver and kidneys.
- Fingertip injuries from HF may result in persistent pain, bone loss, and injury to the nail bed.
- Occupational studies of women exposed to fluoride have identified HF as a possible teratogen (reproductive hazard).
- Long-term or chronic exposure to hydrofluoric acid may result in fluorosis; a syndrome characterized by weight loss, bone embrittlement, anemia, and general ill health.

**Because of the ability of HF to produce severe delayed tissue damage without necessarily producing pain, all skin, eye, or tissue contact with HF should receive immediate first aid and medical evaluation, even if the injury appears minor or no pain is felt.**

## TRAINING

- Employees who handle HF **MUST** receive documented training on the hazards of HF and what to do in the event of an exposure or a spill.
- A Material Safety Data Sheet (MSDS) on HF should be kept in the immediate work area where HF is used.

## SPILLS

- If HF is spilled outside a chemical fume hood, evacuate the area, close the doors, post the area to prevent others from entering, and call 911 (9-911).
- Small spills inside a fume hood can be cleaned by lab staff if they have had proper training on HF cleanup and waste disposal.
- Note: spill kits that contain Floor-dri, kitty litter, or sand should NOT be used because HF reacts with silica to produce a toxic gas.

## STORAGE

- Glass, metal, and ceramic containers are NOT compatible with HF. Store in polyethylene or Teflon containers.
- Never store HF with incompatibles such as strong bases (i.e. Sodium Hydroxide and Potassium Hydroxide), or ammonia and other alkaline materials.

## WASTE

All HF waste, including contaminated clothing and gloves used to apply calcium gluconate gel should be labeled and disposed of as "Hazardous Waste".

## FIRST AID

- **Skin contact** - **Immediately** (within seconds) wash affected area for a **minimum** of 5 minutes. Have someone call 911 (9-911 from a campus phone). Remove all contaminated clothing. **Using gloves**, massage calcium gluconate gel into the affected area. Re-apply gel every 15 minutes until assistance arrives or pain completely stops. If calcium gluconate gel is not available, wash affected area for at least 15 minutes or until medical assistance arrives.
- **Eye contact** - **Immediately** (within seconds) rinse eyes for a **minimum** of 30 minutes. Do NOT apply calcium gluconate gel to eyes. Have someone call 911 (9-911).
- **Ingestion of HF** - Dilute the acid by drinking large quantities of milk (preferable) or water. Have someone call 911 (9-911). Do NOT induce vomiting.
- **Inhalation** - Immediately move to an area with fresh air. Call 911 (9-911).

**Note: Provide medical personnel with an MSDS sheet for HF.**

If you work with HF, please contact EHS Occupational Health Program for a pre-exposure medical consultation.  
ehsd.occ.health@tamu.edu



## Appendix V. Wet Lab Chemical Request Form

(This form can be downloaded from our website: <http://mcf.tamu.edu/forms>)



### MCF Wet Lab Chemical Request

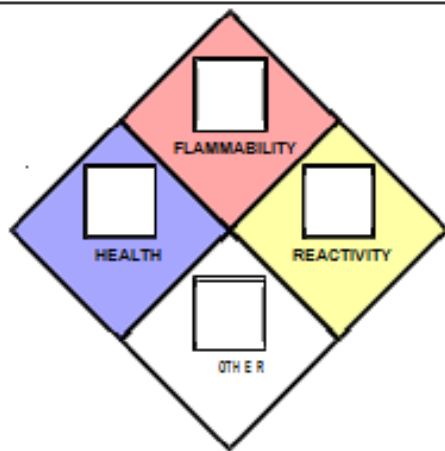
*\*You must have MCF staff approve your request prior to bringing any chemical into the wet lab\**

#### Contact Information

<b>User:</b>	Department:
Phone:	Email:
NetID:	UIN:
Signature:	Date:
<b>Principal Investigator:</b>	
Phone:	Email:
Signature:	Date:
<b>Reason for use:</b>	

#### Chemical Request

Chemical Name:	
Container Description/Volume:	
Start Date:	End Date:
Reacts with:	<input type="checkbox"/> Air <input type="checkbox"/> Water <input type="checkbox"/> None
Chemical Hazards	<input type="checkbox"/> Flammable <input type="checkbox"/> Toxic <input type="checkbox"/> Carcinogenic <input type="checkbox"/> Corrosive <input type="checkbox"/> Explosive <input type="checkbox"/> Radioactive
Protective Equipment Required:	If acid or base, pH:
Other Safety Remarks:	



- 1) Attach MSDS to request form
- 2) You must supply a properly tagged waste container
- 3) All containers **MUST** be clearly labeled with chemical name, PI name, received date, and opened date

#### VERIFIED BY (MCF STAFF):

Name: \_\_\_\_\_ Date: \_\_\_\_\_  
Signature: \_\_\_\_\_

## Appendix VI. Chemical Description

This chemical description from the National Fire Protections Association is for your reference to help you correctly label your chemical if you wish to bring a chemical to the MCF. The National Institute for Occupational Safety and Health (NIOSH) is good source of information about chemical hazards of many chemicals. Refer to their NIOSH Pocket Guide to Chemical Hazards for the latest information on chemical toxicity; exposure limits (RELs) and those with permissible exposure limits (PELs), and more at <http://www.cdc.gov/niosh/npg/search.html>

Below is the National Fire Protection Association (NFPA) 704 Marking System for your reference.



## Appendix VII. Chemical Label

(This label can be downloaded from our website: <http://mcf.tamu.edu/forms>)

Cut here	
User Name (Last, First):	
Principal Investigator (PI) Name (Last, First):	
Chemical Name:	
Container Description/Volume:	
Start Date:	End Date:
Reacts with:	<input type="checkbox"/> Air <input type="checkbox"/> Water <input type="checkbox"/> None
Chemical Hazards	<input type="checkbox"/> Flammable <input type="checkbox"/> Toxic <input type="checkbox"/> Carcinogenic <input type="checkbox"/> Corrosive <input type="checkbox"/> Explosive <input type="checkbox"/> Radioactive
Protective Equipment Required:	If acid or base, pH:
Other Safety Remarks:	
Reason for use:	